WHAT IS CLAIMED IS:

1. A semiconductor light emitting device comprising:
a mesa section having at least a sandwich structure of
an n-type clad layer, an active layer and a p-type clad layer
which are constituted by compound semiconductor layers formed
on a substrate; and

an inorganic insulating film formed to cover the mesa section excluding a contact region,

wherein the inorganic insulating film is constituted by an inorganic insulating film having a vacancy rate of 50% or more.

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- 2. The semiconductor light emitting device according to claim 1, wherein the inorganic insulating film includes a vacancy having a degree of orientation.
- 20 3. The semiconductor light emitting device according to claim 2, wherein the inorganic insulating film includes an inorganic insulating film having at least two kinds of periodic porous structures.
- 4. The semiconductor light emitting device according to any of claims 1 to 3, wherein the mesa section includes a surface emission structure having an electrode in a top portion and comprises a semiconductor layer provided with an active layer having a quantum well structure constituted by a compound semiconductor, and

a pad to come in contact with the electrode is provided on the inorganic insulating film.

5. A method of manufacturing a semiconductor light as emitting device including a mesa section having at least a sandwich structure of an n-type clad layer, an active layer

and a p-type clad layer which are constituted by compound semiconductor layers formed on a substrate, and an inorganic insulating film formed to cover the mesa section excluding a contact region,

5 the step of forming the inorganic insulating film comprising:

the step of generating a precursor solution containing a silica derivative and a surface active agent;

the precrosslinking step of raising a temperature of the precursor solution and starting a crosslinking reaction;

the contact step of causing the precursor solution starting the crosslinking reaction at the precrosslinking step to come in contact with a surface of the substrate; and

the step of sintering the substrate with which the precursor solution comes in contact and decomposing and removing the surface active agent, an insulating film being thus formed.

- 6. The method of manufacturing a semiconductor light emitting device according to claim 5, wherein the substrate is dipped in the precursor solution at the contact step.
- 7. The method of manufacturing a semiconductor light emitting device according to claim 5, wherein the substrate is dipped in the precursor solution and is pulled up at a desirable speed in the contact step.
- 8. The method of manufacturing a semiconductor light emitting device according to claim 5, wherein the precursor solution is applied onto the substrate at the contact step.
- 9. The method of manufacturing a semiconductor light emitting device according to claim 8, wherein the contact step is a spin coating step of dropping the precursor solution onto the substrate and rotating the substrate.

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